

# **Emissions from Euro 3 to Euro 6 light-duty vehicles equipped with a range of emissions control technologies**

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Association for Emissions Control by Catalyst AISBL

# Association for Emissions Control by Catalyst (AECC) AISBL

AECC members: European emissions control companies



Technology for exhaust emissions control for cars, buses and commercial vehicles, and an increasing number of non-road mobile machinery applications and motorcycles.



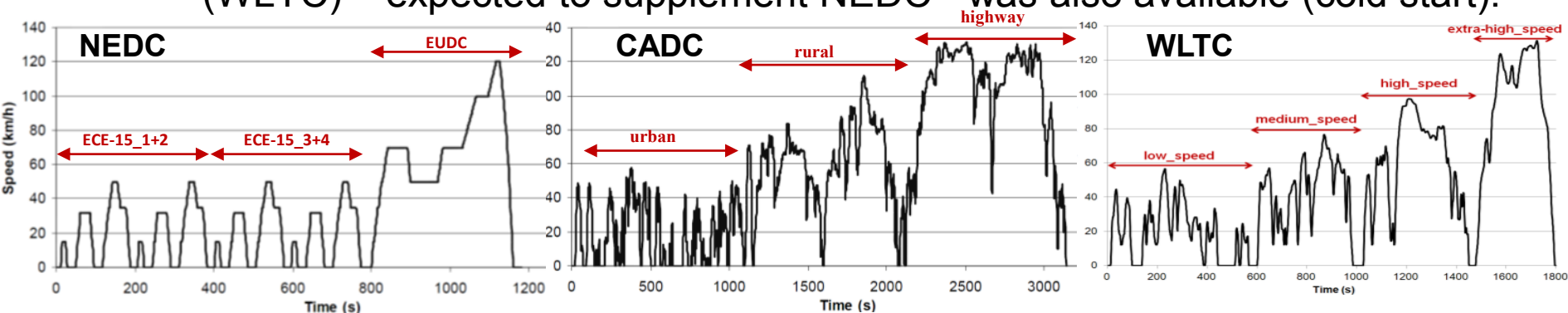
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# Background

- EU emissions limits have been reduced in regular steps since the introduction of 'Euro1' in 1992.
- AECC conducted a series of tests at an independent laboratory to assess the emissions of a range of light-duty vehicles built from 1999 onwards, meeting the Euro 3 to Euro 6 emissions standards.
- Vehicles were tested over:
  - the current cold-start Type Approval cycle (NEDC), which is now considered to be insufficiently representative of real driving conditions;
  - the hot-start Artemis cycle (CADC) that is used for development of emissions factors for modelling by the EU and Member States;
  - for the final 2 vehicles, the new UN Worldwide Light-duty Test Cycle (WLTC) – expected to supplement NEDC - was also available (cold start).



# Test vehicles

The test vehicles covered a broad range of technologies:

	Euro 3	Euro 4	Euro 5	Euro 6
Petrol - port fuel Injection	1	1		At the time of testing petrol vehicles could not be approved to Euro 6
Petrol – lean direct injection		1	1	
Petrol – stoichiometric direct injection		1 (Euro 4/5)	2	
Petrol – stoichiometric combining direct injection & port fuel injection			1 (Euro 5b)	
Diesel without particulate filter	1	1		
Diesel with particulate filter		4		
Diesel with particulate filter & de-NOx system		1		3 candidate Euro 6a systems  1 Euro 6b

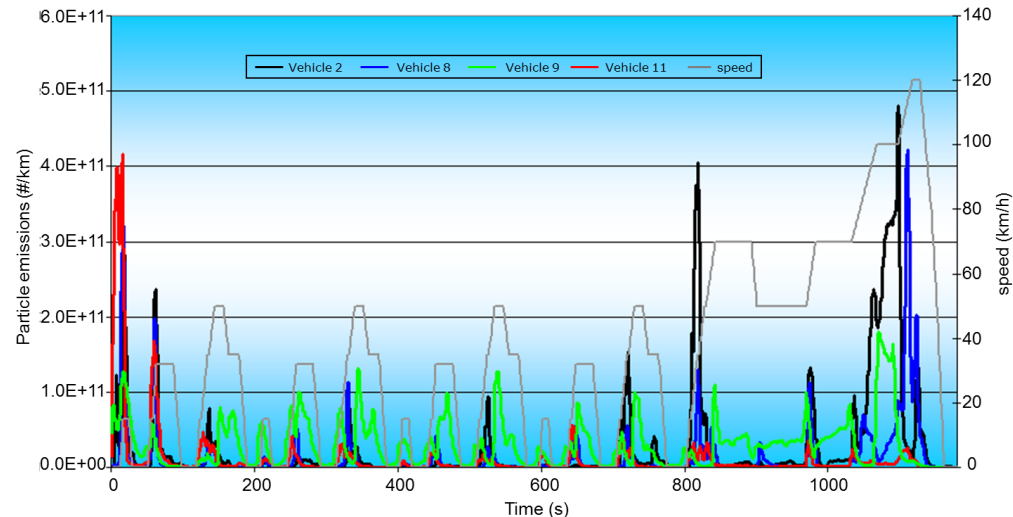
Engine sizes ranged from 1.2 to 3.5 litres; power from 63 to 180 kW

# Petrol vehicles

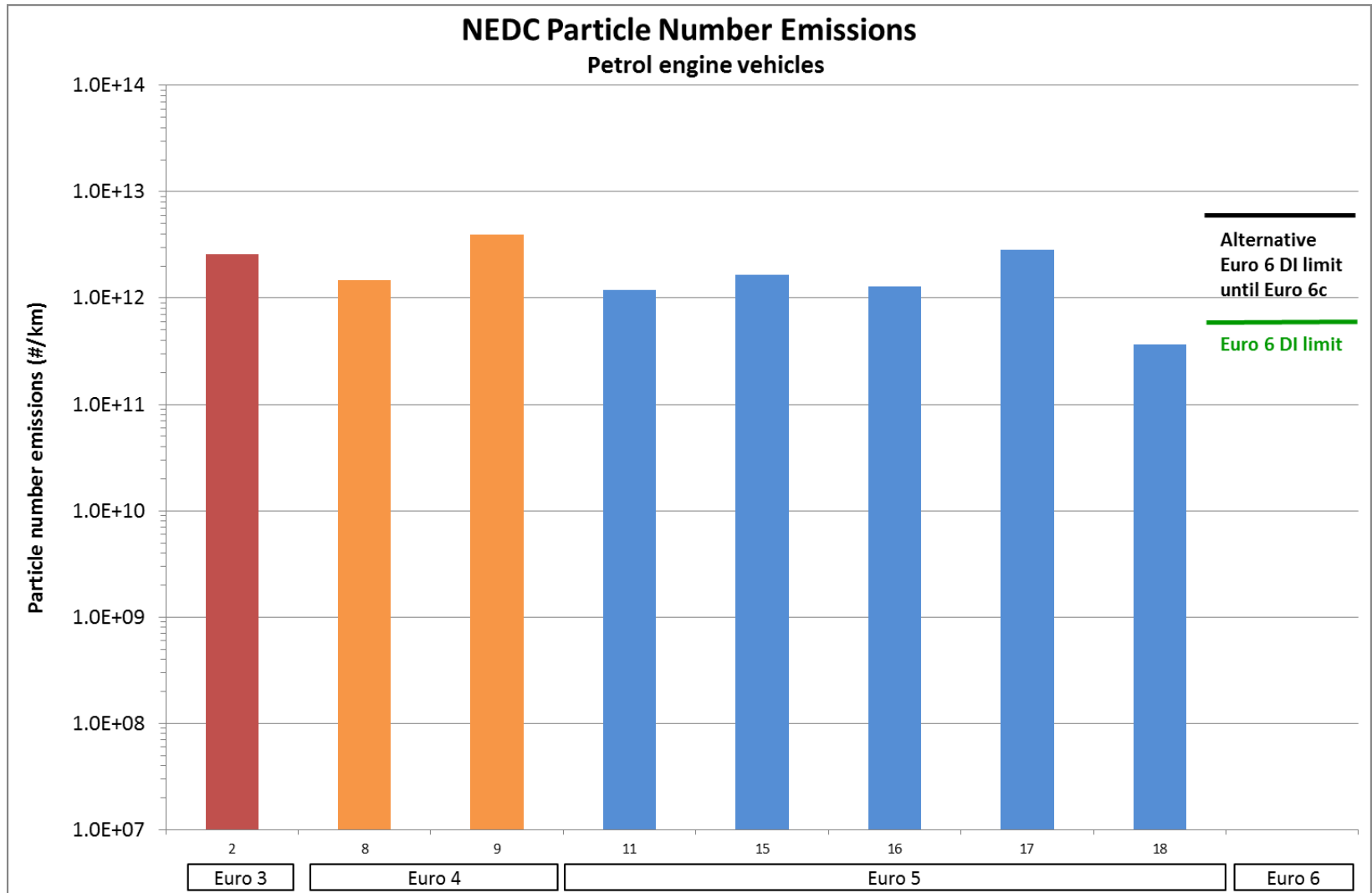


# NEDC emissions

- All petrol engined vehicles readily met even the current (Euro 5/6) limits of 1000 mg/km CO, 100 mg/km HC and 60 mg/km NOx.
- For NOx, all results were between 15 and 40 mg/km, with no definitive trend from Euro 3 to Euro 5 (Euro 5/6 limit is 60mg/km).
- Particulate mass was not limited for petrol vehicles until Euro 5. Nevertheless, all vehicles met the Euro 5 limit.
- Particle numbers are limited from the Euro 6 stage, only for GDIs. All vehicles would meet the 'Euro 6b' limit ( $6 \times 10^{12}$  particles/km) The most recent vehicle (PFI/GDI) met the Euro 6c limit ( $6 \times 10^{11}$ /km).
- Both PFI cars (No.2 & No.8) gave higher than expected PN results, largely from particles emitted during the extra-urban part of the test cycle.



# NEDC particle number emissions



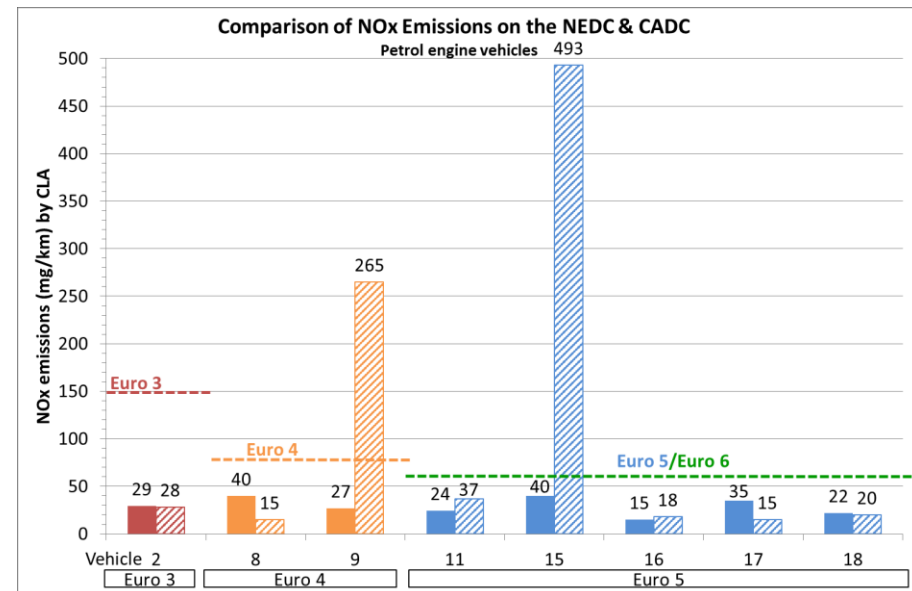


# CADC emissions

- CO and HC emissions for most petrol vehicles were lower than on the NEDC and well within the Type Approval (NEDC-based) limits.
- A low-powered stoichiometric DI petrol vehicle (No.17) gave a significantly higher CO result on the Artemis tests than on the NEDC (2613 mg/km over the full Artemis cycle, 81 mg/km on NEDC).

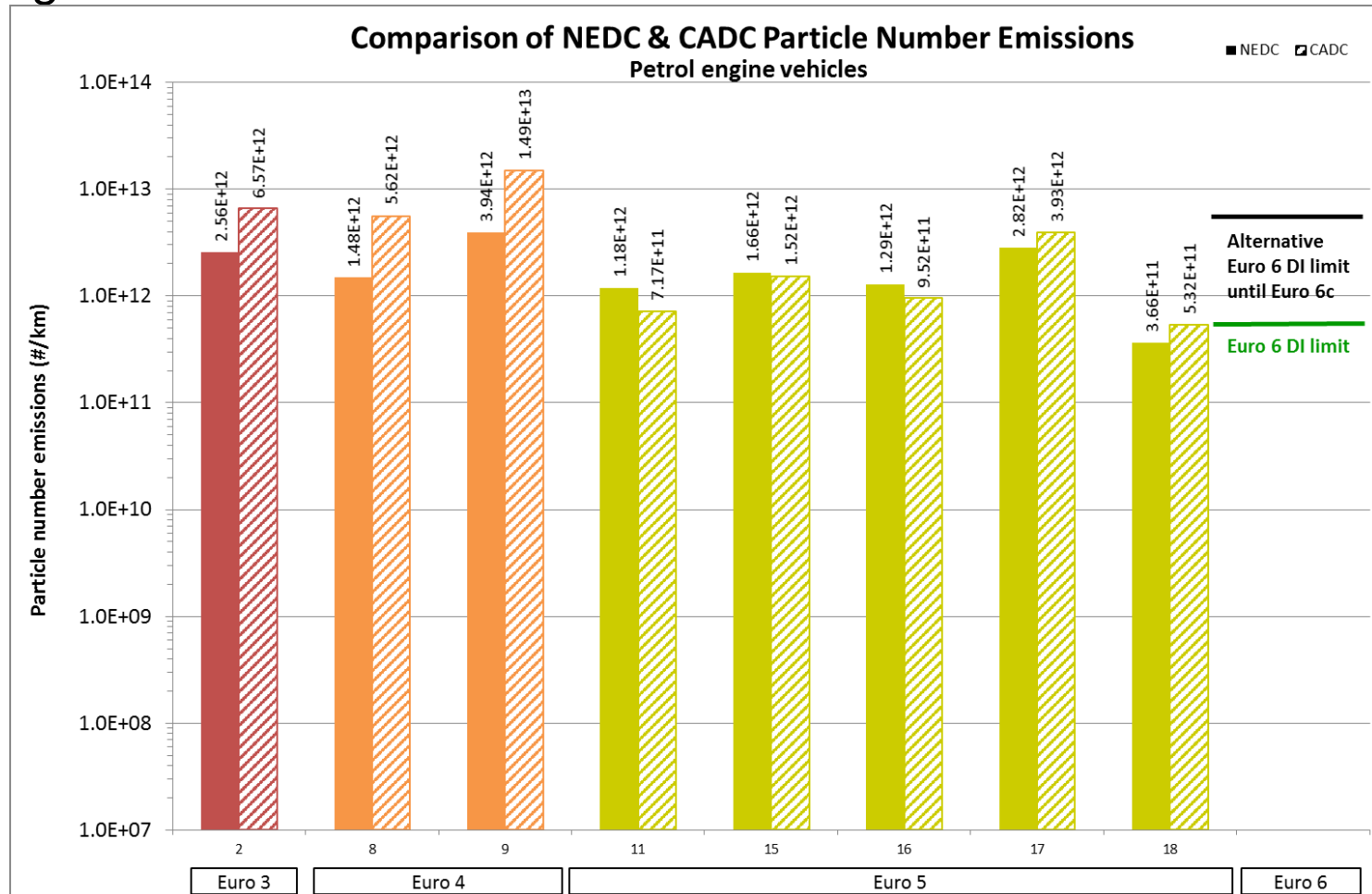
This was due to very high, repeatable, emissions over the highway part of that cycle (4294 to 4854 mg/km), where comparatively high speeds are maintained for much of the test phase, which must have required higher engine torque.

- The two lean DI vehicles (No. 9 & No. 15) gave significantly higher NOx over the Artemis tests. These results also related to high emissions over the Highway portion of the test.



# CADC & NEDC particle number emissions

- Particle number emissions were, in general, of the same order of magnitude over the CADC tests as over the NEDC.



# WLTC test

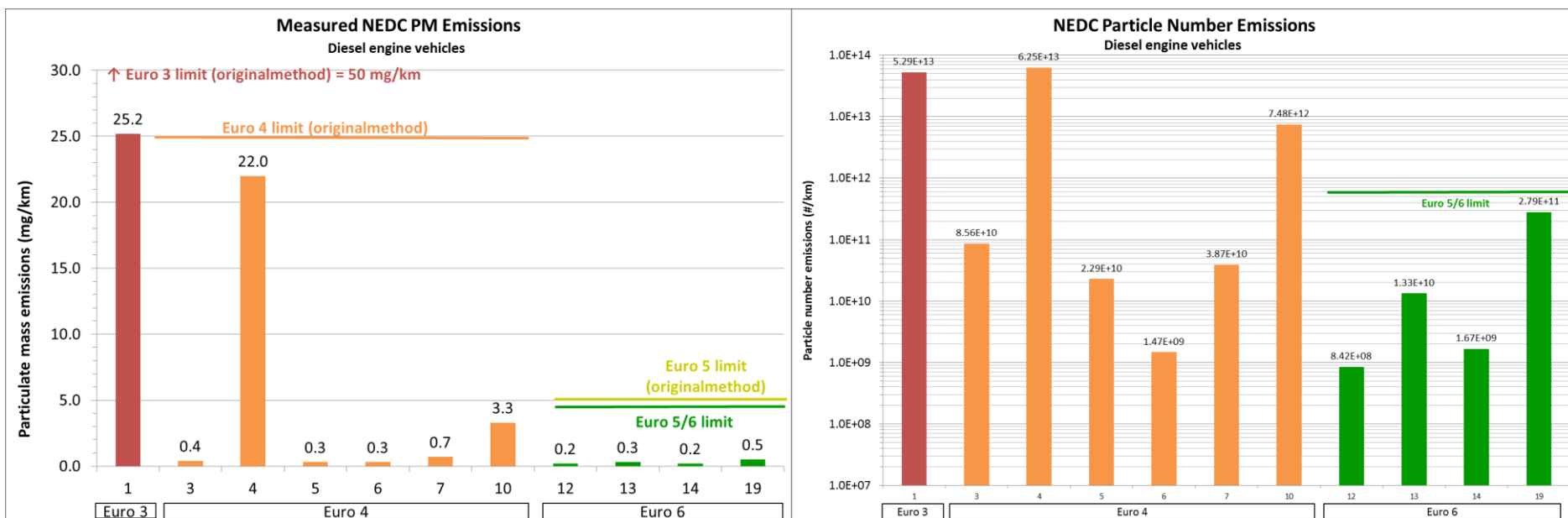
- The World-harmonised Light vehicle Test Procedure introduces both the new cycle (WLTC) and revised procedures. These include higher inertia weights for testing.
- Vehicle 18 was tested using the higher inertia weight for all tests, but with a single NEDC test at the 'normal' (NEDC) inertia weight to provide a comparison.
- The higher inertia resulted in slightly higher pollutant emissions (except PN) and significantly higher CO<sub>2</sub>.
- The new WLTC test gave lower CO and HC emissions than the current NEDC test, somewhat higher NOx and PM (but still within current limits) and higher PN (within Euro 6b but not 6c).

Cycle	Inertia	Number of tests	CO	HC	NOx	PM	PN	CO <sub>2</sub>
	kg		mg/km				#/km	g/km
NEDC	1590	1	84	24	22	0.27	$5.7 \times 10^{11}$	131.3
NEDC	1930	3	86	29	24	0.34	$3.7 \times 10^{11}$	146.8
CADC	1930	3	108	7	20	0.45	$5.3 \times 10^{11}$	156.8
WLTC	1930	3	55	19	33	0.48	$7.4 \times 10^{11}$	145.2

# Diesel vehicles

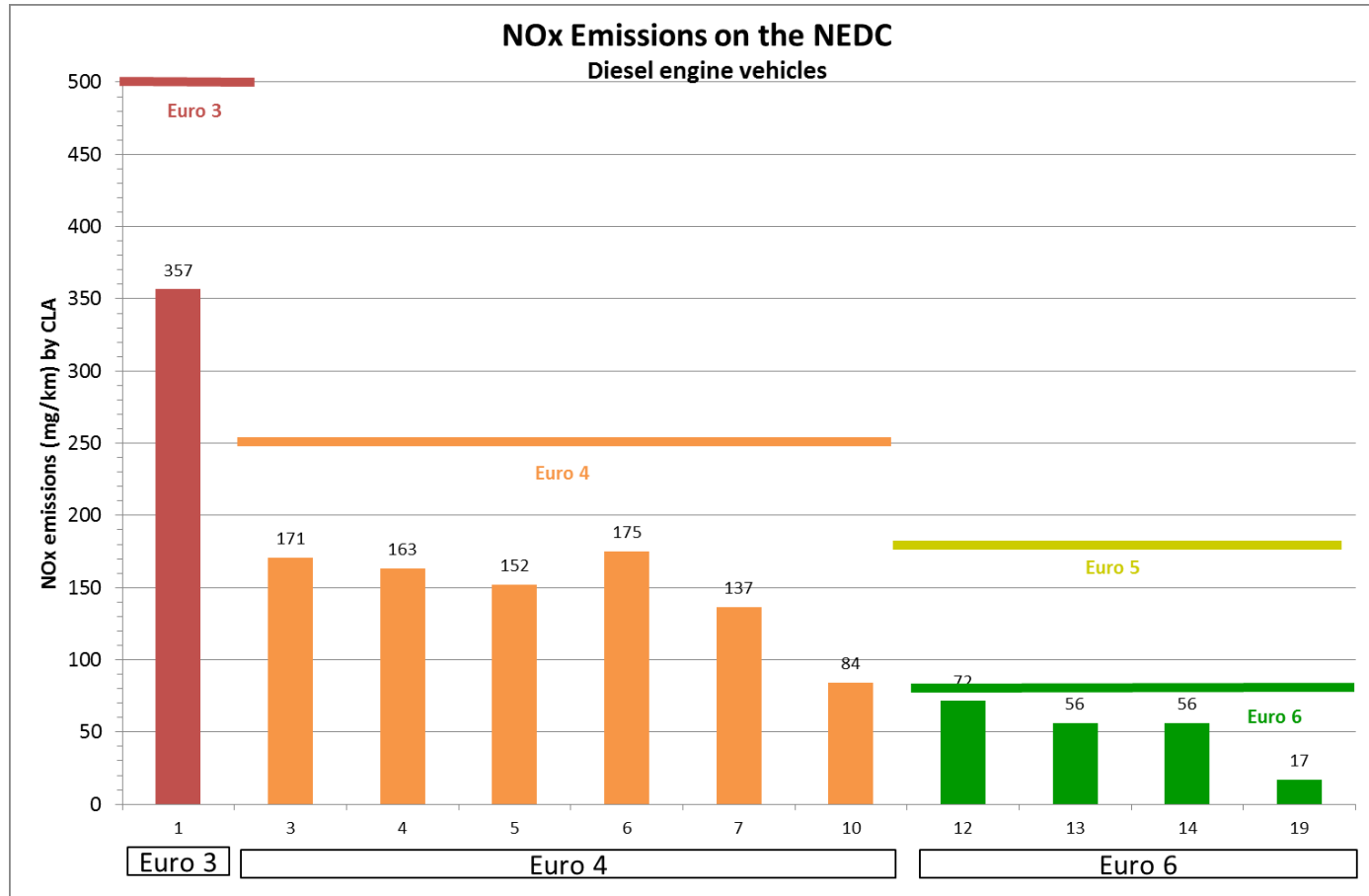
# NEDC emissions

- All vehicles met even the Euro 5/6 limit for CO.
- All gave low HC emissions, with 68 mg/km being the highest result.
- For PM & PN, there was clear differentiation between vehicles that had DPFs (mostly <1mg/km) and those that did not (22 & 25 mg/km).
- One vehicle (No. 10) with DPF had higher PM and PN emissions. This was an early example of a system with both a DPF and de-NOx system and was approved only to Euro 4, when there was no PN limit.



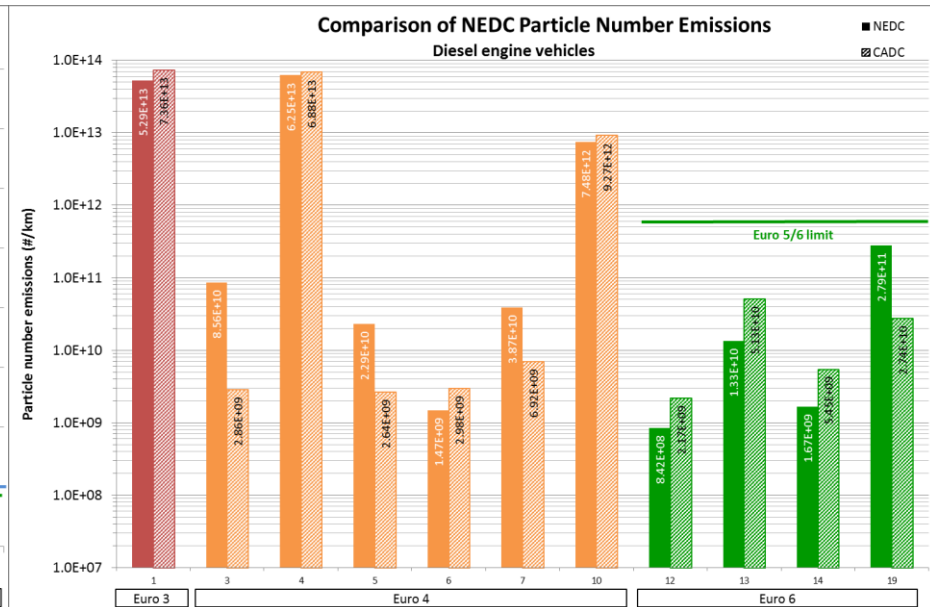
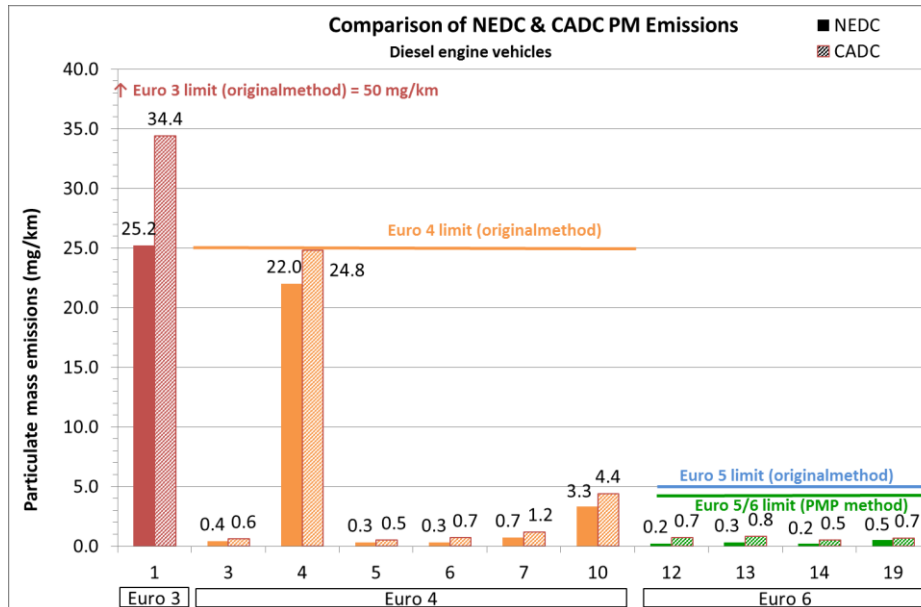
# NEDC NOx emissions

- All vehicles met their respective NOx limits, with a clear downward trend from Euro 3 to Euro 6.



# CADC emissions

- As with the petrol vehicles CO and HC emissions were generally lower over the CADC tests than on the NEDC, most likely due to the hot-start nature of the test.
- PM and PN results primarily differentiated between vehicles with and without DPFs, with Euro 4 vehicle 10 remaining an outlier.
- All Euro 6 vehicles met the Euro 5/6 PM & PN limits on both cycles.

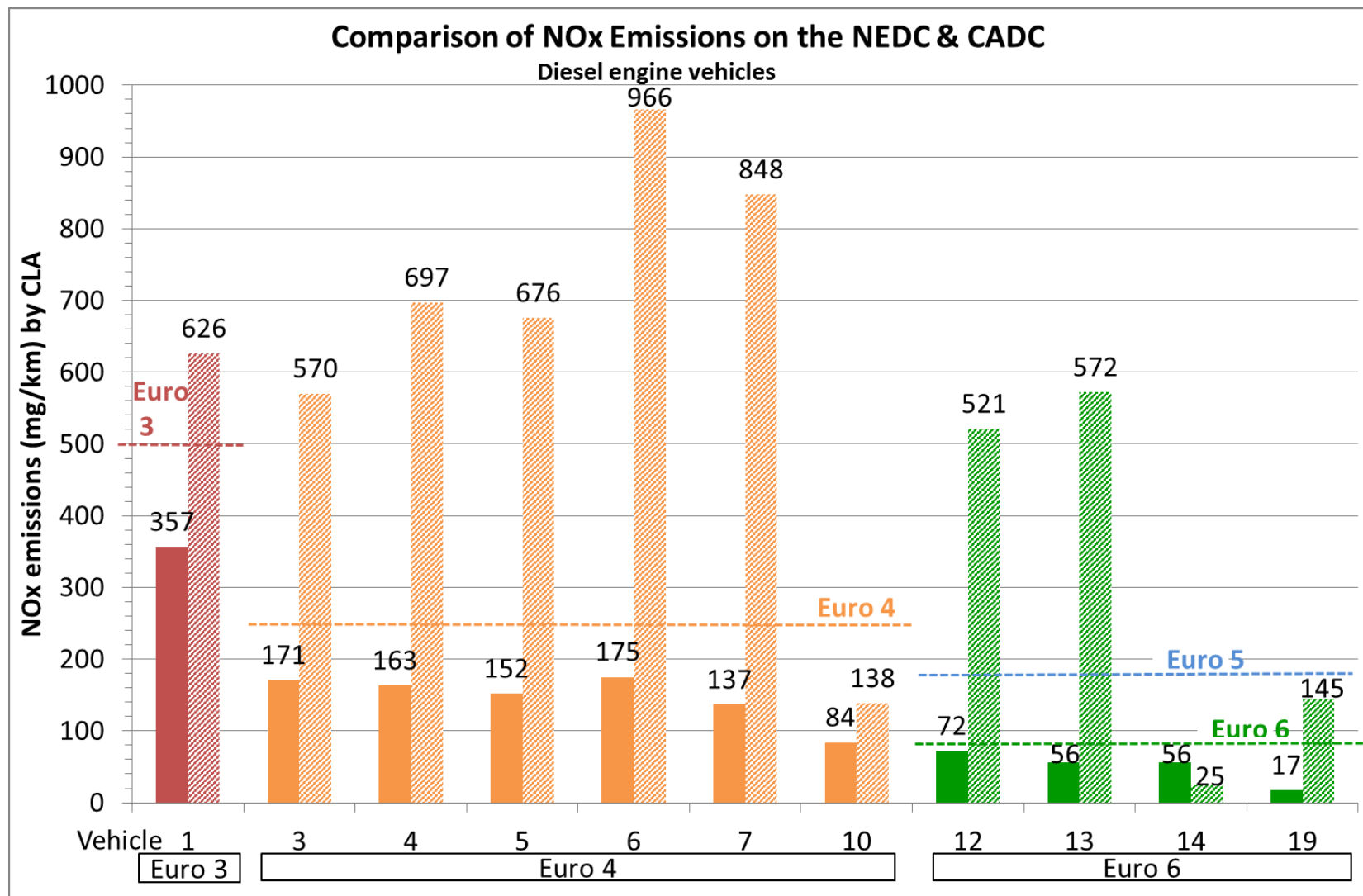


# CADC & NEDC NOx emissions

- For almost all vehicles, the CADC NOx results were substantially higher than those on the NEDC.
- Only 1 vehicle showed lower NOx emissions on the CADC than the NEDC. This candidate Euro 6a system (vehicle No. 14) met the Euro 6 limit over both cycles, demonstrating the feasibility of a calibration that produces low NOx over a wider range of conditions.
- The Euro 4 vehicle with an early DPF+deNOx system met the Euro 5 NOx limit of 180 mg/km NOx over both test cycles, but not the Euro 6 limit of 80 mg/km NOx.
- All other vehicles produced NOx emissions over the CADC that were 1.7 to 10.2 times higher than the NEDC NOx emissions.
- It must be recognised that none of these vehicles would have been calibrated for the CADC.
- Nevertheless, the results highlight the importance of the European Commission's initiative for a 'Real Driving Emissions' (RDE) test.



# CADC and NEDC NOx emissions



# WLTC tests

- For vehicle 19, NEDC and CADC tests were run at the normal inertia weight, WLTC tests used the higher (WLTP) inertia. A single CADC was run at higher inertia to provide a comparison point.
- Gaseous and PM emissions (including CO<sub>2</sub>) were generally higher at the higher inertia.
- PN at the higher inertia was lower than the average of 3 tests for the lower inertia, but within the range ( $2.7 \times 10^9$  to  $7.2 \times 10^{10}$  particles/km).
- As for the petrol vehicle, the CO and HC results were lower on the new WLTC than on the current NEDC.
- NOx was higher on the WLTP – marginally above the current test limit.
- PM and PN emissions met the Euro 5/6 limits on all cycles.

Cycle	Inertia	Number of tests	CO	HC	NOx	PM	PN	CO <sub>2</sub>
	kg		mg/km				#/km	g/km
NEDC	2150	3	116	34	17	0.51	$2.8 \times 10^{11}$	222.5
CADC	2150	3	112	45	145	0.68	$2.7 \times 10^{10}$	213.2
CADC	2460	1	139	44	269	0.98	$8.3 \times 10^9$	232.4
WLTC	2460	3	65	21	83	0.47	$5.1 \times 10^{11}$	227.1

# Summary & Conclusions

- A range of Euro 3 to Euro 6 cars, including both petrol and diesel vehicles and using a variety of technologies were tested over the current Type Approval cycle and other more transient cycles.
- The WLTP tests suggest that the effect of higher (WLTP) inertia is significant, but also indicate that there may not be a major difference between most results on this cycle and those resulting from the current NEDC procedures.
- The CADC appears to provide a wider and more demanding set of conditions than the new WLTC.
- The results show the effectiveness of 3-way catalysts and modern air-fuel ratio control for petrol-engined vehicles over a wide range of driving conditions.
- The most recent petrol vehicle would meet the Euro 6c particle number limits on the NEDC and CADC but not the WLTC.
- For the diesel vehicles, particle filters continued to give good particulate control over the higher transients and speeds likely to be encountered in real driving.
- The results indicate that further work is likely to be needed, especially on diesel NO<sub>x</sub>, to ensure that vehicles can meet the forthcoming requirements on 'Real Driving Emissions' (RDE). Nevertheless, vehicles 14 & 19 indicate that good diesel NO<sub>x</sub> and particulate control is achievable over a range of test conditions.



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### Who are AECC and what do we do ?

**AECC** is an international non-profit scientific association of European companies making technologies for engine exhaust emissions control.

The members of AECC are companies operating worldwide in the research, development, testing and manufacture of key technologies for emissions control.

Their products are the ceramic and metallic substrates for catalysts and filters; autocatalysts (substrates with catalytic materials incorporated or coated); adsorbers; filter-based technologies to control particulate emissions from diesel and other lean burn engines; and speciality materials incorporated into the catalytic converter or filter.

Catalyst-equipped cars were first introduced in the USA in 1974 but only appeared on European roads in 1985 and in 1993 legislation forced their use on cars. Now more than 275 million of the world's 500 million cars and over 85% of all new cars produced worldwide are equipped with autocatalysts. Catalytic

### What are the emission control technologies?

Exhaust gas contains carbon monoxide (CO), hydrocarbons (HC), nitrogen oxides (NOx) and particulate matter (PM). The main technologies used to treat exhaust to remove harmful gases and particles are:

- autocatalysts
- adsorbers (traps)
- filters

There are more details on the technology pages.



# Thank you for your attention

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