EUROPEAN LIGHT-DUTY EURO 6 AND HEAVY-DUTY EURO VI EMISSIONS LEGISLATIONS

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AECC MEMBERS

European Emissions Control companies









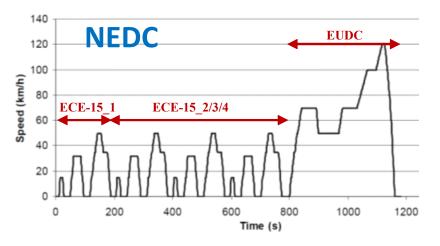






Euro 6 legislation (EC) No 715/2007

Euro 6b: for all new vehicles since 1/9/2015



limits				NOx+HC mg/km		PM mg/km	PN #/km
CI	-	-	80	170	500	4.5	6*10 ¹¹
PI	100	68	60	-	1000	4.5 ⁽¹⁾	6*10 ^{11(1,2)}

(1) GDI only

(2) $6*10^{12}$ can be requested until 1/9/2017

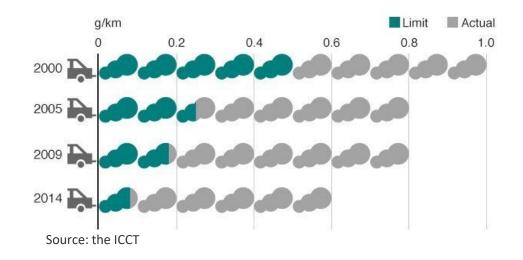
CI: Compression Ignition

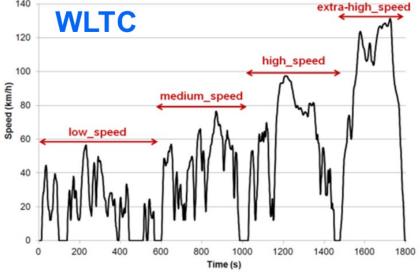
PI: Positive Ignition

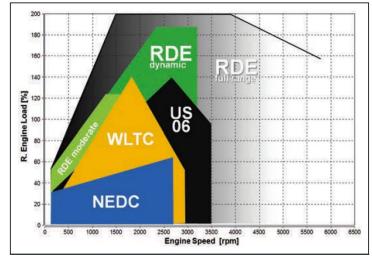
GDI: Gasoline Direct Injection



RDE & WLTP legislation to close the gap between lab and real world emissions











Euro 6 implementation dates

EURO 6C

- final PN limit for GDI and WITC
- Apply for M1 & N1 Class I from 1
 September 2017 (New Types) and
 1 September 2018 for all vehicles.
- Apply to N1 Classes II & III and N2 from 1 September 2018 (New Types) and 1 September 2019 (all new vehicles)

EURO 6D-TEMP

- RDE (NOx CF step 1, PN TBC)
- Apply for M1 & N1 Class I from 1 September 2017 (New Types) and 1 September 2019 for all vehicles.
- Apply to N1 Classes II & III and N2 from 1 September 2018 (New Types) and 1 September 2020 (all new vehicles)

EURO 6D

- RDE (NOx CF step 2, PN TBC)
- Apply for M1 & N1 Class I from 1 January 2020 (New Types) and 1 January 2021 for all vehicles.
- Apply to N1 Classes II & III and N2 from 1 January 2021 (New Types) and 1 January 2022 (all new vehicles)



Published Euro 6 RDE packages 1&2

Package			20)15			20	16			20	17			2018			2	019			20	20			20	21			202	22			202	23	
numbei	•	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3 C	Q4 Q	1 Q	2 Q	3 Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3 (Q4	Q1	Q2	Q3	Q 4
	RDE monitoring phase			Ш		\ \ \ \ \ \	iT\											Ш			\prod			\prod_{i}	\Box											П
	CF requirements			Ш		7	$\sqrt{}$					NT	Euro	o 6-c	ITEN	IP CF	1 = 2	.1 <	All	\sqrt{N}	T	Euro	6d	Α	II C	F2 =	1.5	(i.e.	1.0 +	err	or m	eas	urem	nent	of 0.	5)
	RDE test procedure																		W						$ \sqrt{1} $											П
1	- Adoption in TCMV																																			П
	- Publication in OJ																																			
	NOx CF and dynamic boundary conditions																																			
2	- Adoption in TCMV																																			П
	- Publication in OJ																																			П
	Annual review of measurement error												EC	sta	tem	ent: (CF2 =	1.0	as s	oon	as p	ossil	ble,	at th	ne la	test	by 2	023				ZΑ	i'Z [П

- NTE limit = Euro 6 limit x CF
 - Oconformity Factor (CF) defined for NOx
 - Error margin to be reviewed annually
- OF applies to urban and total RDE
- Portable Emissions Measurement Systems (PEMS) used; results post-processed with normalisation tools

NTE: Not To Exceed

NT: New Type Approval

CF: Conformity Factor All: All new vehicles

TCMV: Technical Committee – Motor Vehicles

OJ: Official Journal EC: European Commission



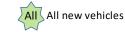
All All new vehicles

Expected Euro 6 RDE packages 3&4

Packag	e		2	015			20)16			2	2017			2	018				2019				202)			202	1			202	2			2023	
numbe	r	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q	2 Q3	Q4	1 Q1	1 Q	2 Q:	3 Q	4 Q1	ı c	2 C	3 Q	4 Q	1 (Q2 (Q3 (24	Q1	Q2 (Q3	Q4	Q1	Q2 (Q3 Q	4 a	1 Q	2 Q	3 Q4
	PN CF requirements TBC																																				
	Definition on PN procedure and CF +		Ш							Ш	Ш								П																	Ш	
2	cold-start + vans + hybrids																																				
3	- Adoption in TCMV								\Q																												
	- Publication in OJ									\Diamond																											
	Definition of In-Service Conformity testing																																				
4	- Adoption in TCMV																																				
	- Publication in OJ												\prod																								







- RDE package 3
 - Procedure and CF for Particulate Number (PN)
 - Ocold-start RDE
 - ◆ Light commercial vehicles (LCVs) and hybrids
- ▶ RDE package 4: Definition of In-Service Conformity testing

NTE: Not To Exceed CF: Conformity Factor NT: New Type Approval All: All new vehicles

TCMV: Technical Committee – Motor Vehicles

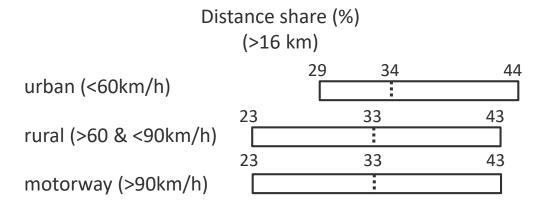
OJ: Official Journal

EC: European Commission LCVs: Light Commercial Vehicles

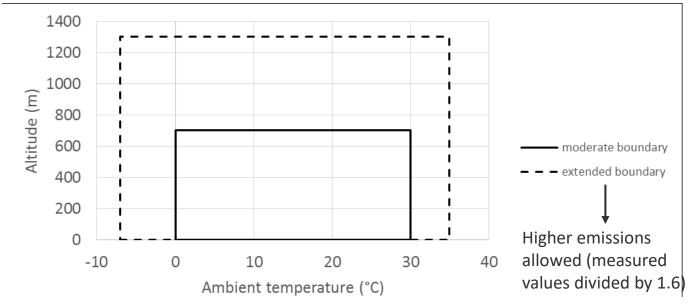


Different RDE boundary conditions define normal driving

Route criteria



Ambient conditions

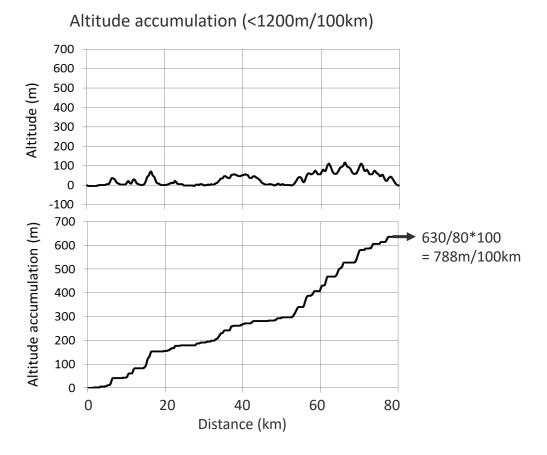




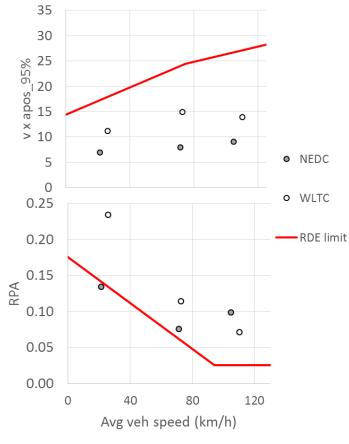
European Light-duty Euro 6 and Heavy-duty Euro VI Emissions Legislations

Different RDE boundary conditions define normal driving

Dynamic conditions



excess or absence of driving dynamics





Heavy-duty Euro VI (EC) 595/2009

Emission limits

				Limit	values			
	CO (mg/kWh)	THC (mg/kWh)	NMHC (mg/kWh)	CH ₄ (mg/kWh)	NO _X (¹) (mg/kWh)	NH ₃ (ppm)	PM mass (mg/kWh)	PM number (#/kWh)
WHSC (CI)	1 500	130			400	10	10	8,0 × 10 ¹¹
WHTC (CI)	4 000	160			460	10	10	6,0 × 10 ¹¹
WHTC (PI)	4 000		160	500	460	10	10	(²) 6,0 × 10 ¹¹

- ◆ HD Type Approval uses worldwide harmonised cycles
- Off-cycle emission testing is included (CI only)
- Gaseous PEMS testing (CF=1.5)
 - demonstration test at type approval
 - ♦ In-Service Conformity testing
- > PEMS currently not for PM&PN but PEMS-PN pilot programme has started
- Procedure for accelerated ageing to be used for approval of replacement pollution control devices



THANK YOU!

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