

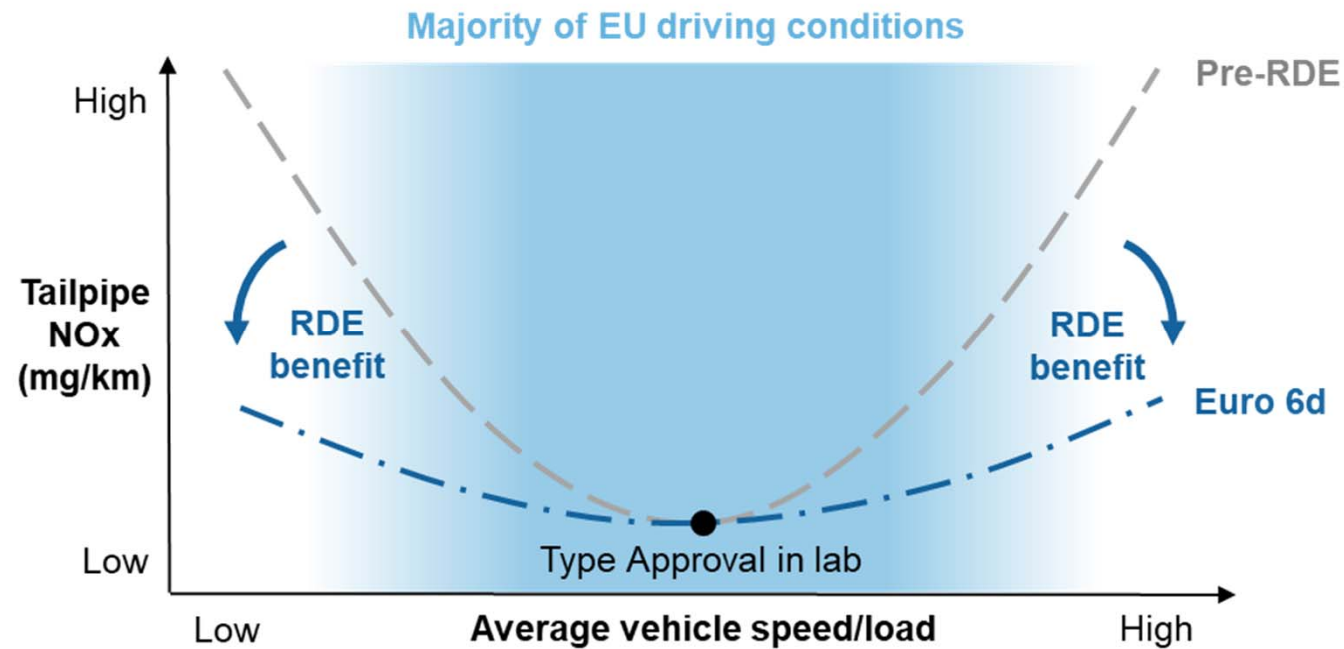
Low NOx emissions with modern diesel cars

Joachim Demuynck

Integer Emissions Summit & AdBlue® Forum Europe • Munich • 26 June 2019

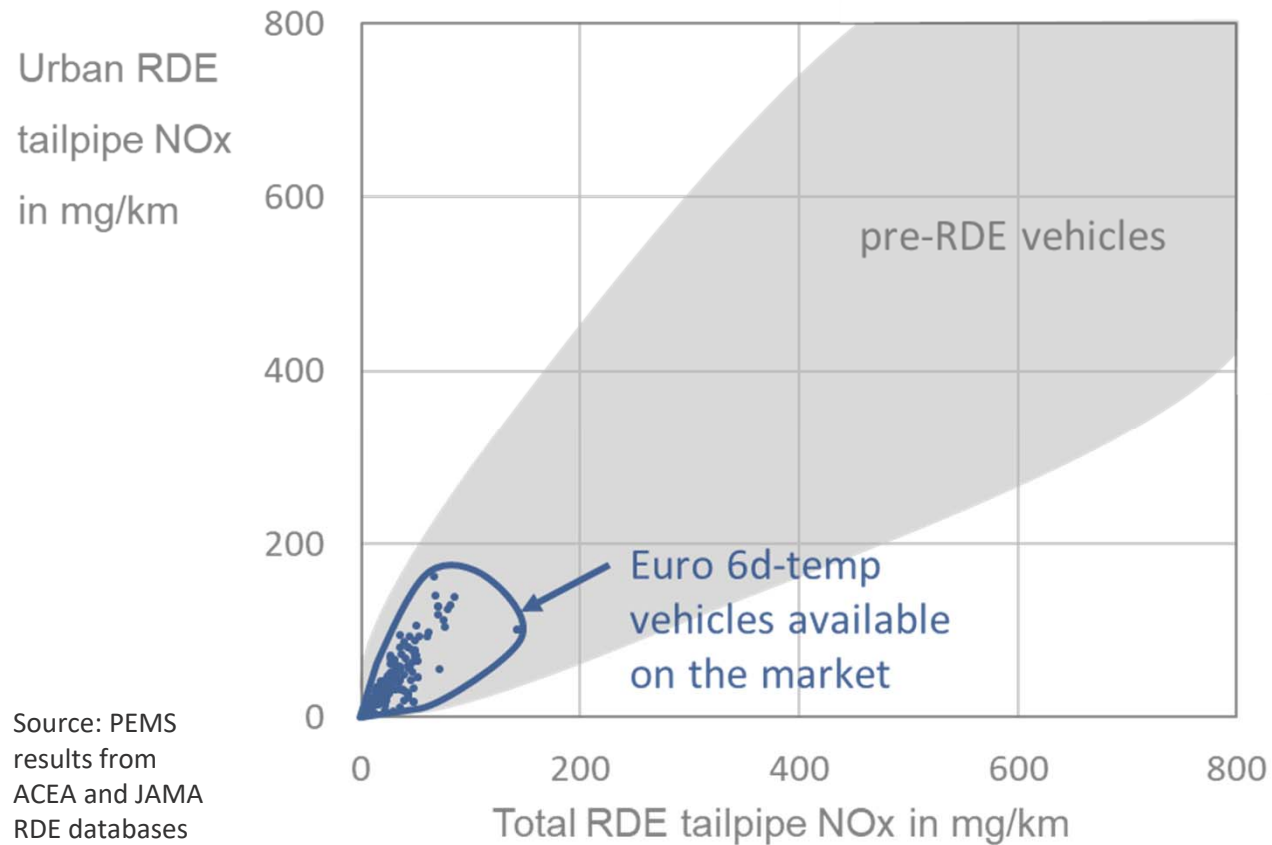
RDE legislation has improved real-world NOx emissions

- RDE entered into force on 1 September 2017 with Euro 6d-temp type-approval
- RDE requirements ensure that emissions are controlled over wider range of driving conditions



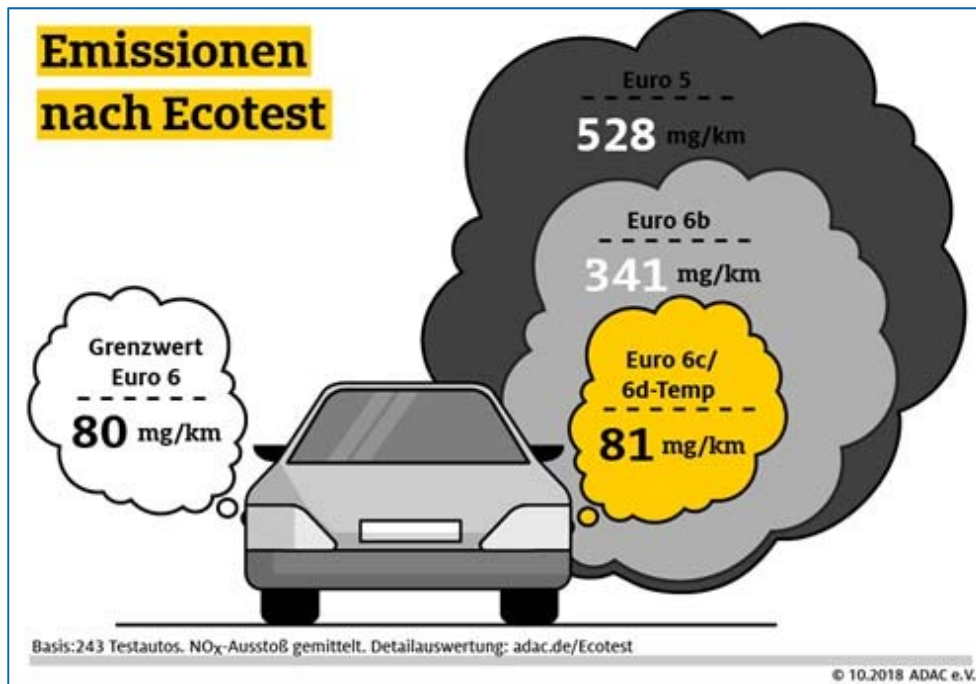
RDE legislation has improved real-world NOx emissions

- On-road emissions of Euro 6d-Temp diesel vehicles are well within standards



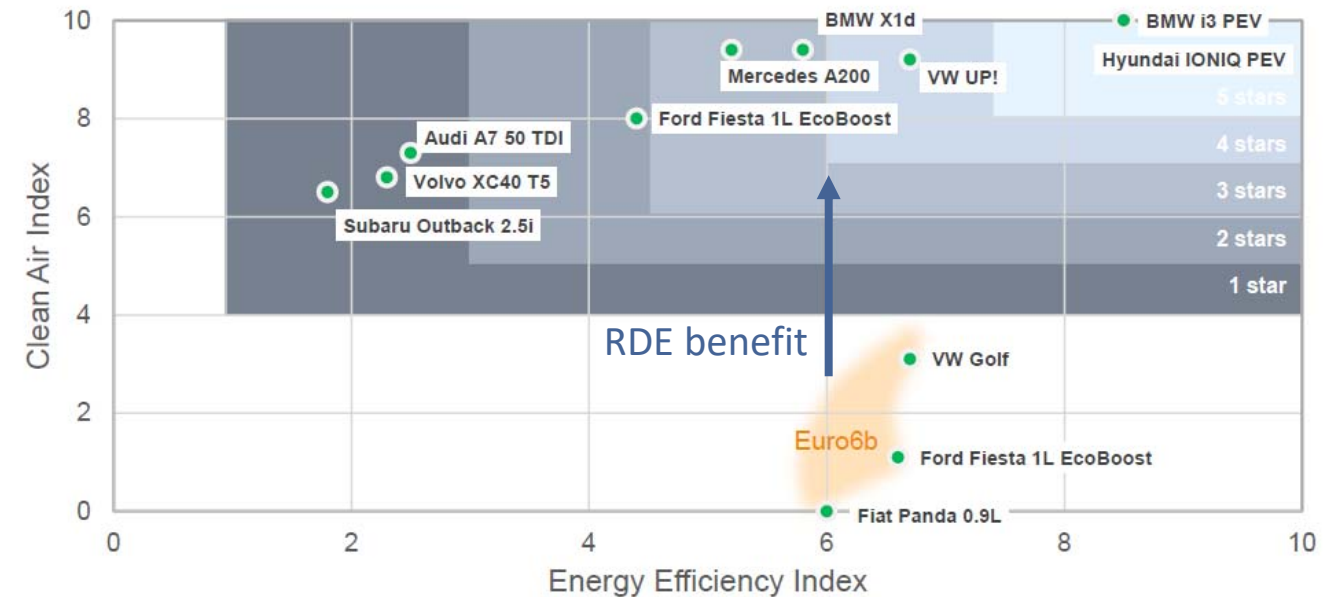
RDE legislation has improved real-world NOx emissions

- Reduction confirmed by independent testing



Source: ADAC Ecotest

Index Overview



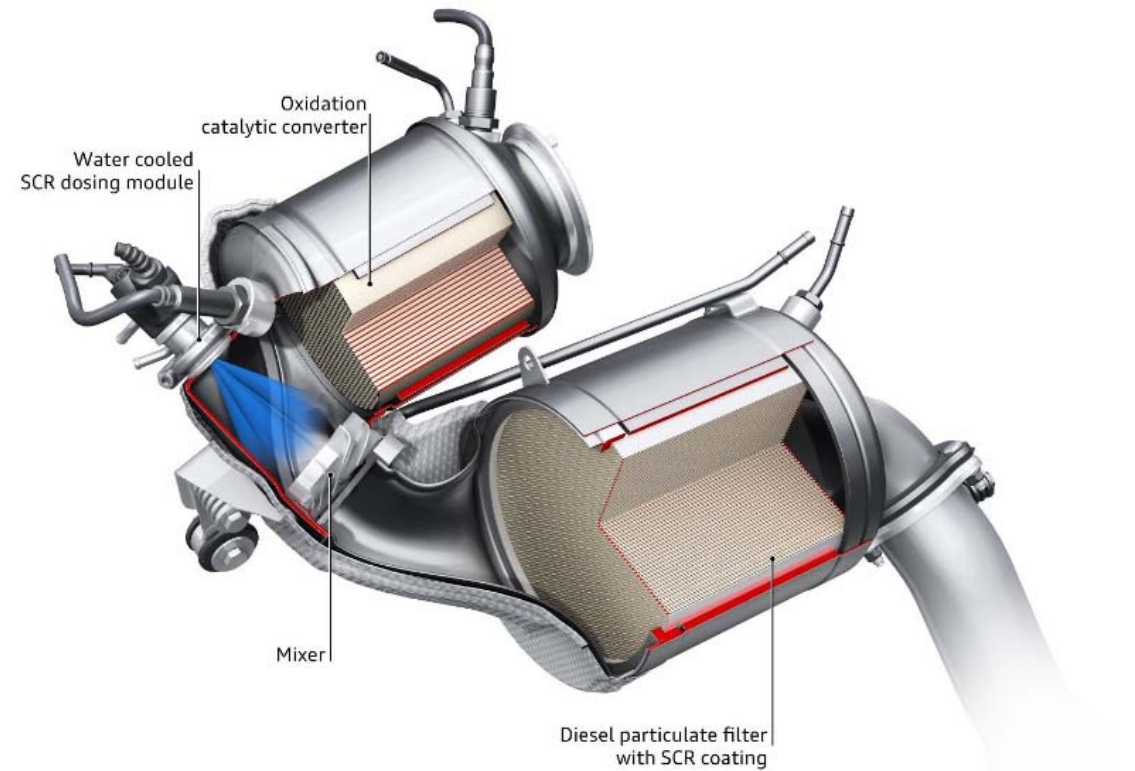
Source: Green NCAP

Light-duty diesel emissions control technology evolution

Towards combination of technologies in a compact design for RDE compliance



Source: Hyundai – Vienna Motor Symposium 2019



Source: Audi – Vienna Motor Symposium 2019

AECC-IPA-IAV ultra-low NOx emissions diesel demonstrator

➤ Objective: demonstrate consistent low NOx emissions

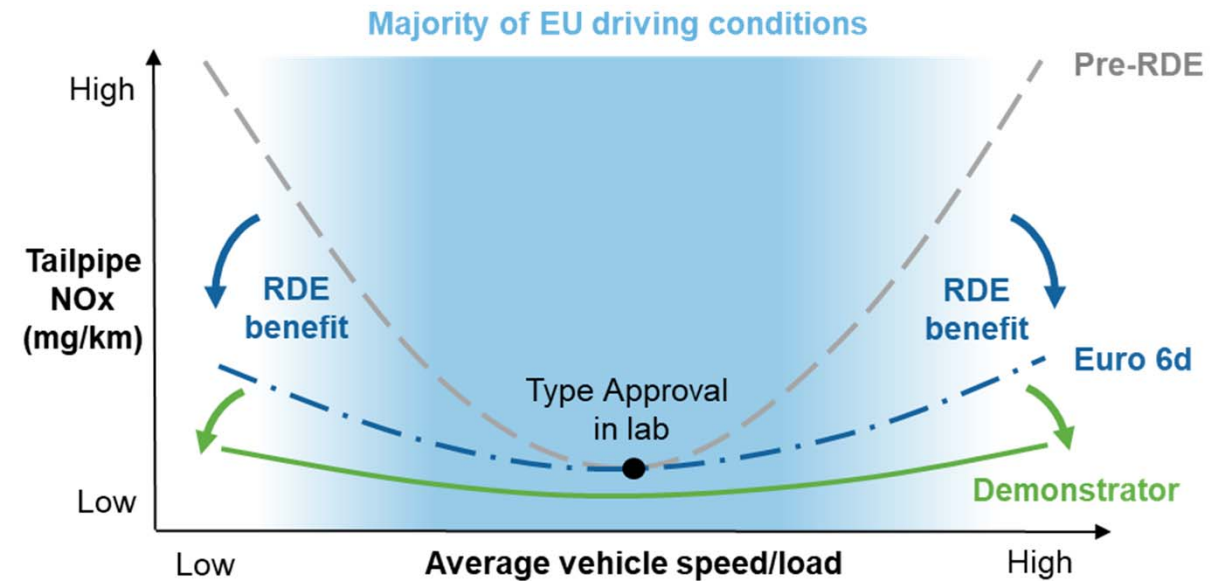
➤ Low speed/load
e.g. city driving



➤ High speed/load
e.g. motorway driving



➤ Transients



More details:

J. Demuynck, et al.; "Integrated Diesel System Achieving Ultra-Low Urban and Motorway NOx Emissions on the Road", 40th International Vienna Motor Symposium, 15-17 May 2019

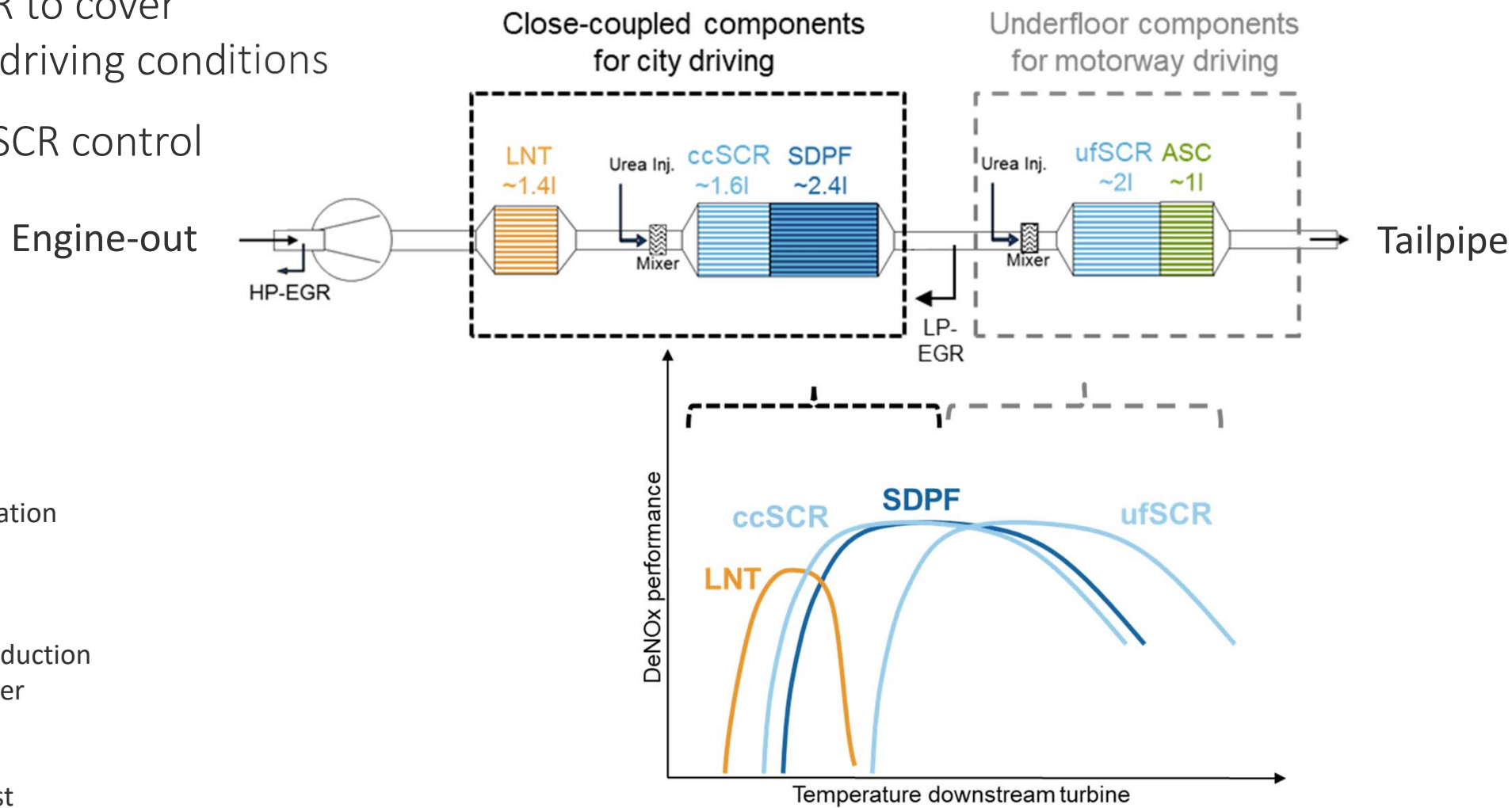
Vehicle and powertrain characteristics

- Vehicle
 - C-segment
 - 1700 kg
- Drivetrain
 - Manual gearbox, 6-speed
 - 48 Volt mild-hybrid
- Engine
 - 1.5l, 4-cylinder, 2-valve
 - Exhaust Gas Recirculation (EGR)
- Euro 6b type-approval (LNT + DPF)



Emissions control technologies

- LNT + dual-SCR to cover wide range of driving conditions
- Model-based SCR control



EGR: Exhaust Gas Recirculation
HP/LP: High/Low pressure
cc: close-coupled
LNT: Lean NOx trap
SCR: Selective Catalytic Reduction
DPF: Diesel Particulate Filter
SDPF: SCR on DPF
uf: underfloor
ASC: Ammonia Slip Catalyst

48V mild-hybrid support to emissions control

➤ To stabilise LNT regeneration during city driving

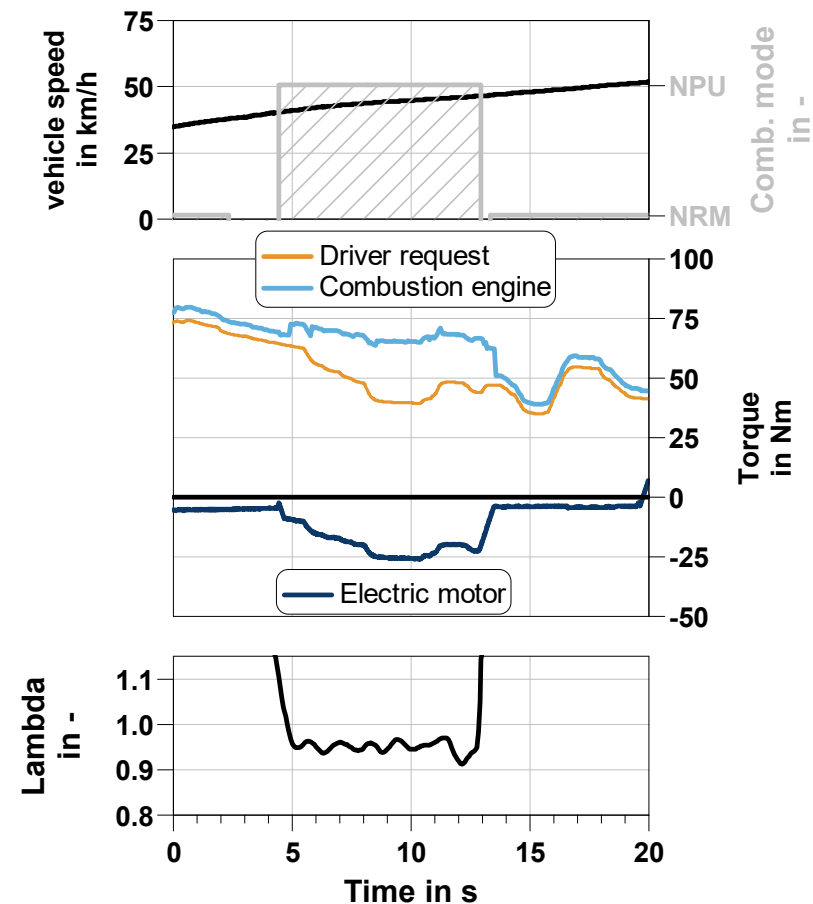
➤ e.g. transient load compensation
in case of unstable driver request

➤ To cut transient engine-out NO_x peaks

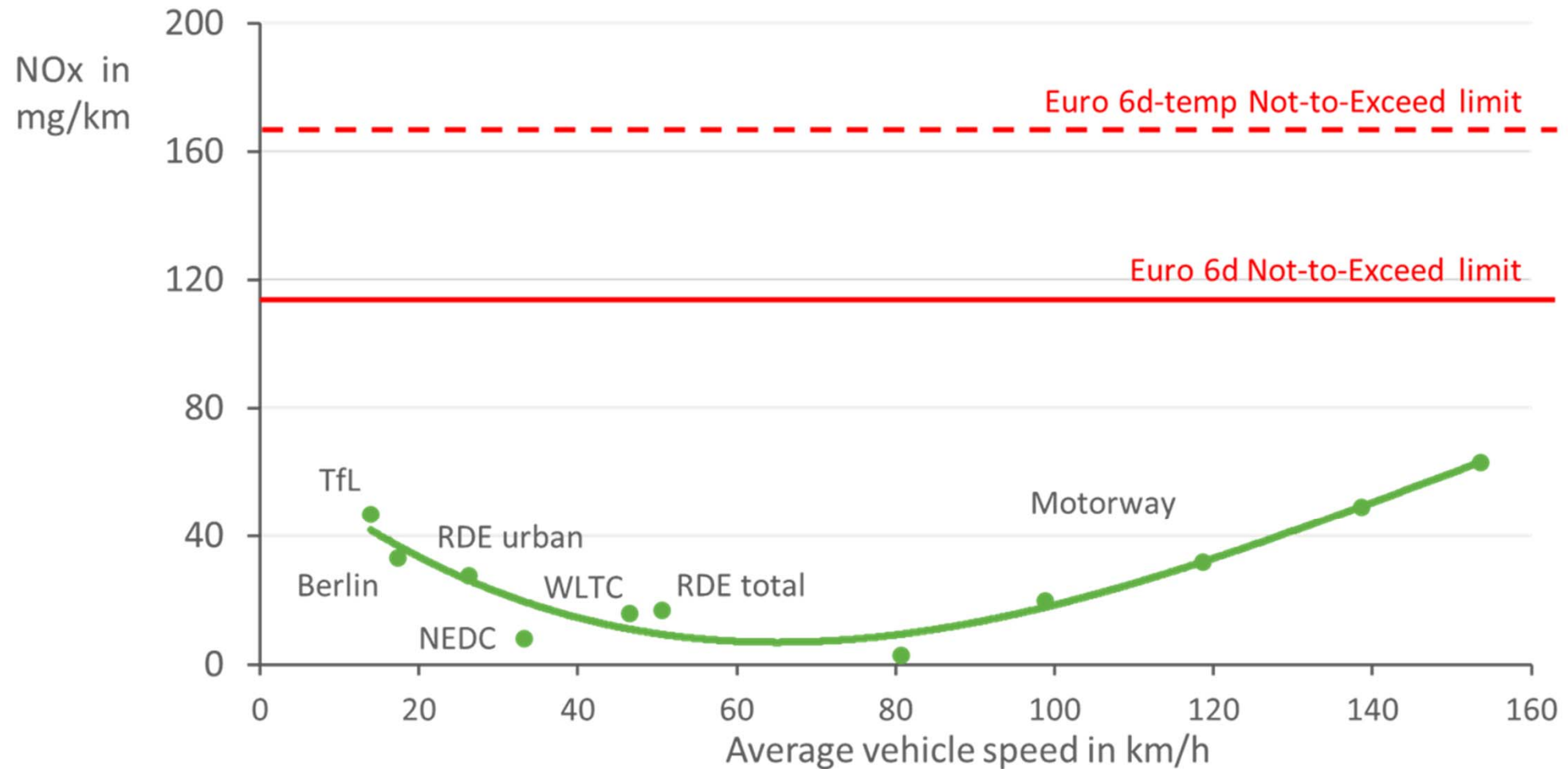
➤ To support active thermal management

➤ In addition to late post-injection in ICE
when LNT > 170°C & ccSCR < 220°C

➤ Throttle valve used when LNT < 170°C

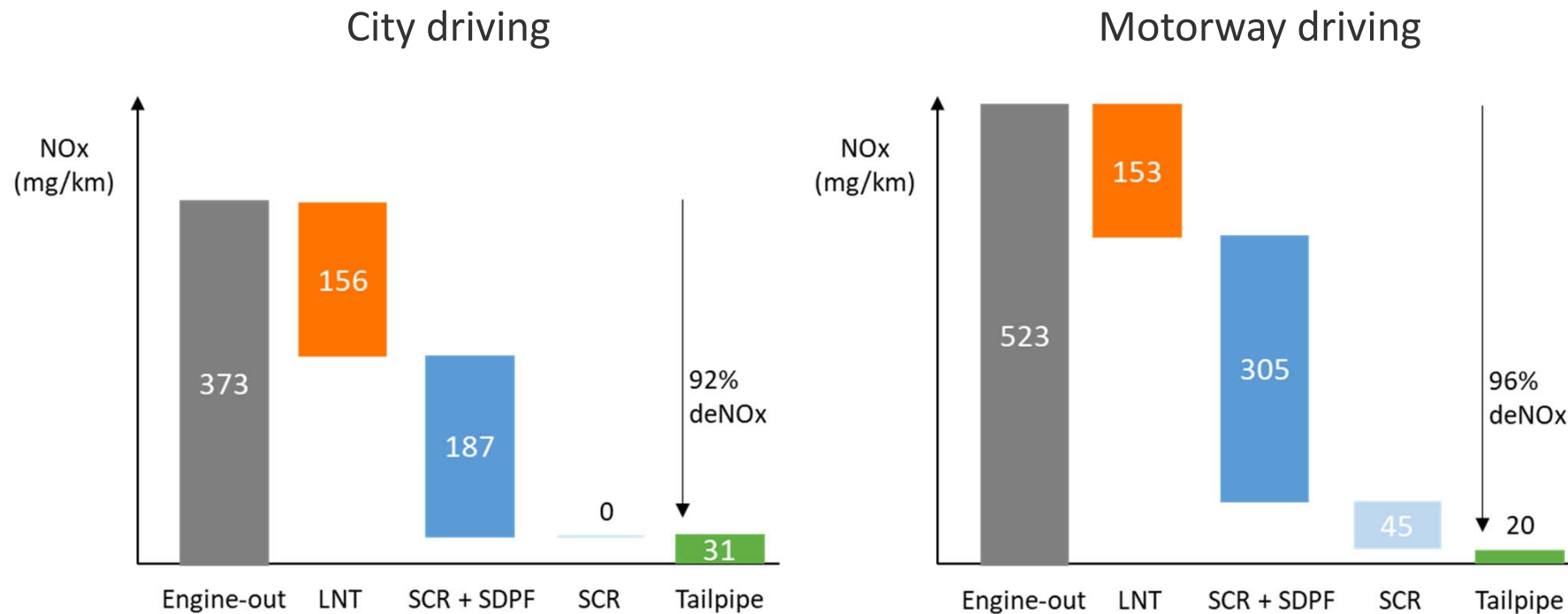


Consistent low NOx emissions were achieved



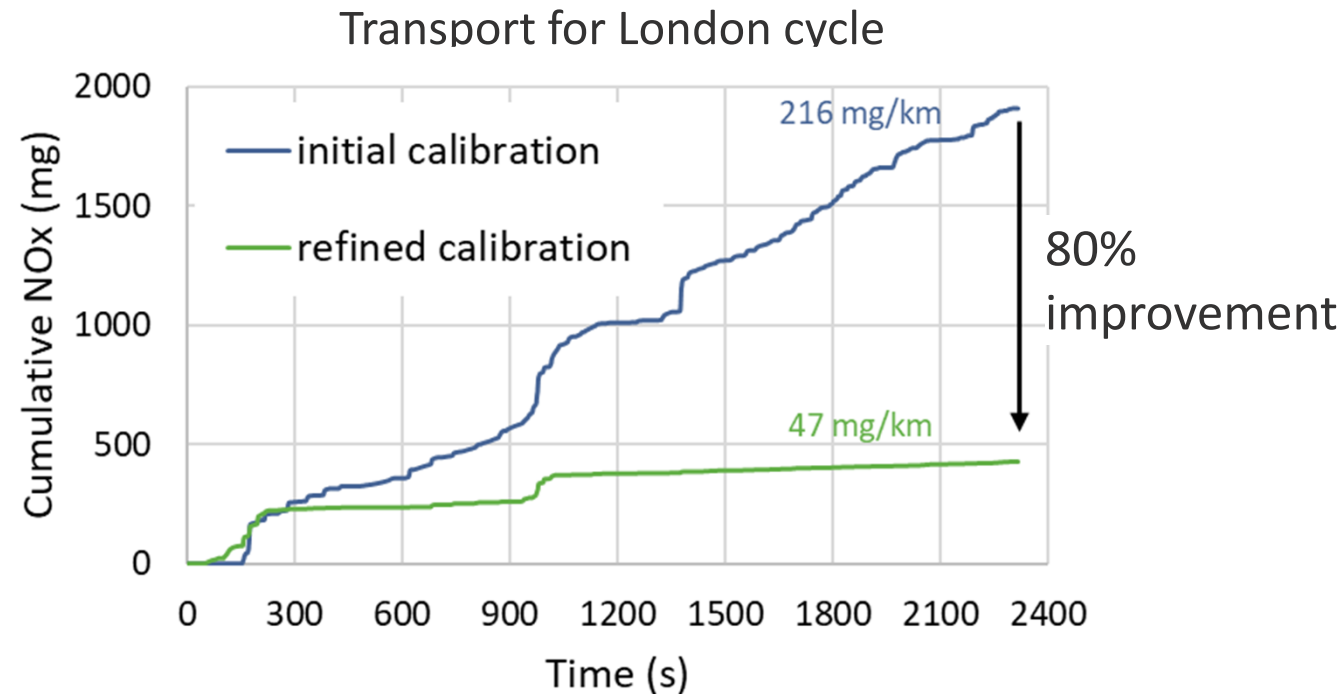
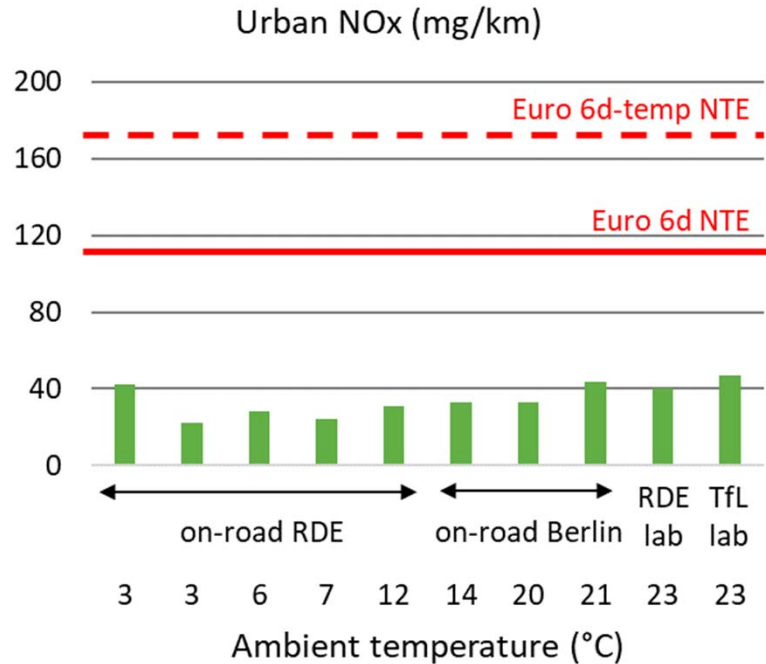
All aftertreatment components contribute to NOx control

- City driving: LNT and close coupled SCR+SDPF
- Motorway driving: underfloor SCR required to secure robust emissions control



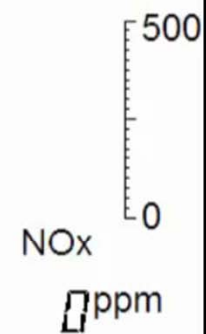
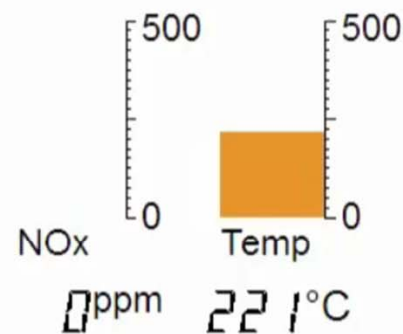
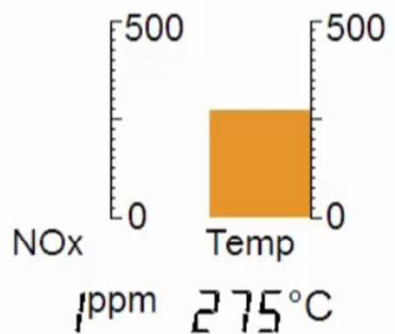
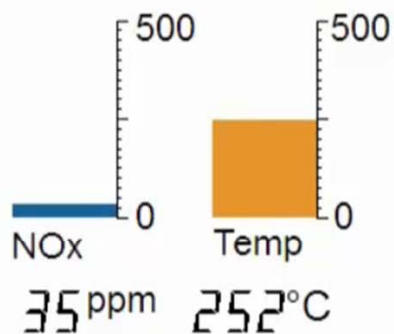
24-47 mg/km NO_x in the city

- Including challenging Berlin and Transport for London (TfL) tests
- TfL NO_x: 80% improvement due to LNT regeneration stabilisation and active thermal management
- Impact of calibration measures on CO₂ was below 3% on WLTC and RDE





Engine load: 11% Vehicle speed: 0 km/h



Engine heat-up

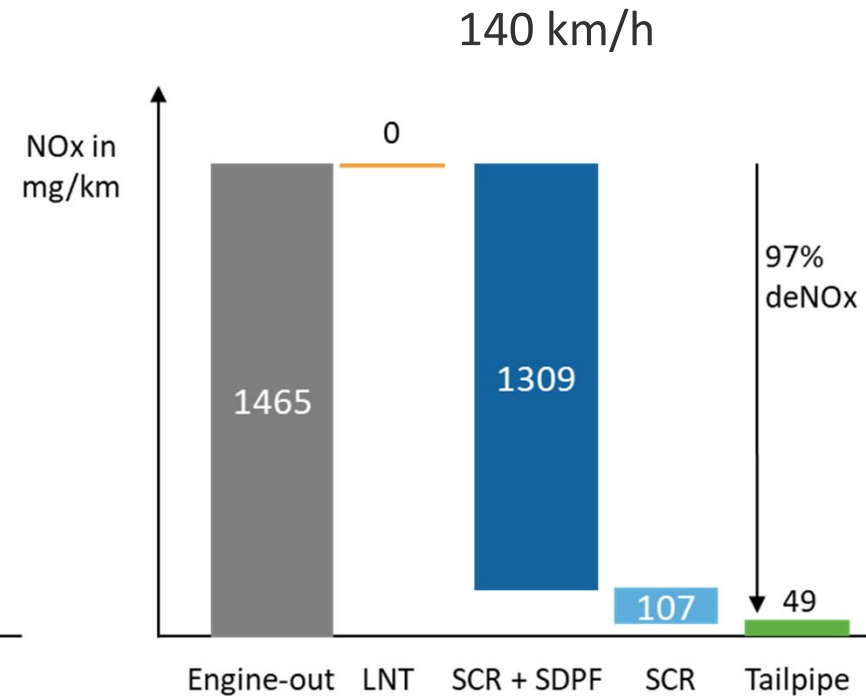
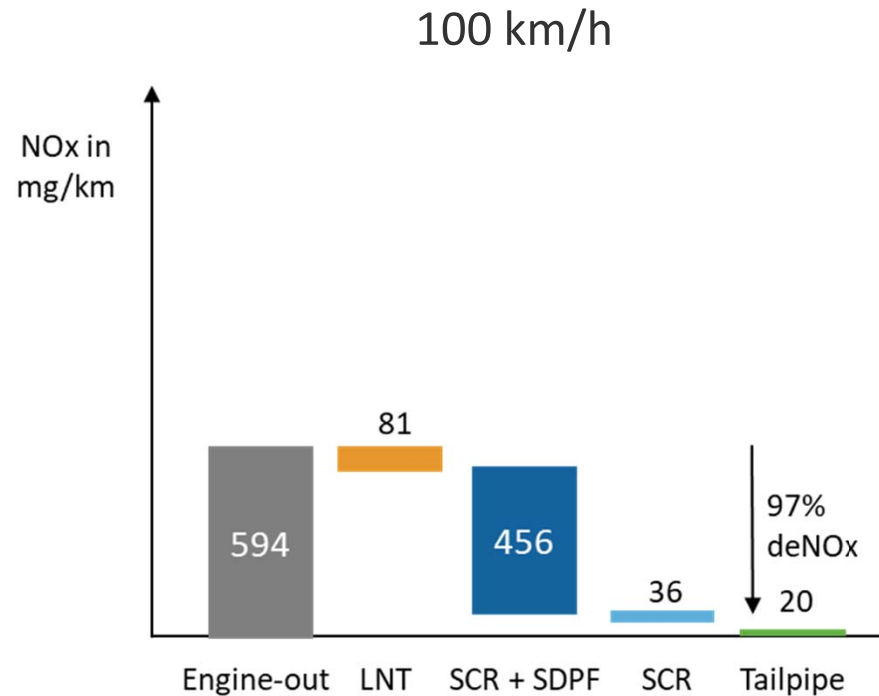
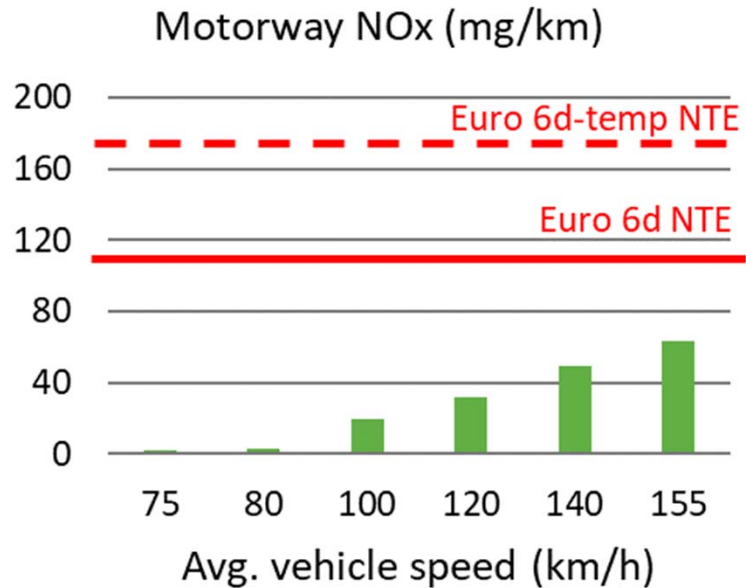
LNT regeneration

Urea doser 1

Urea doser 2

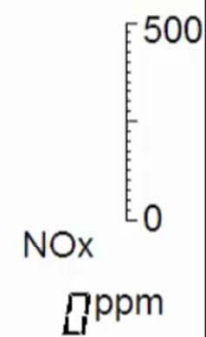
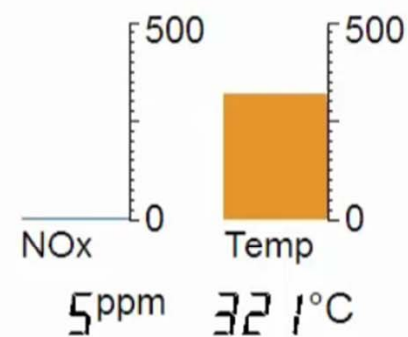
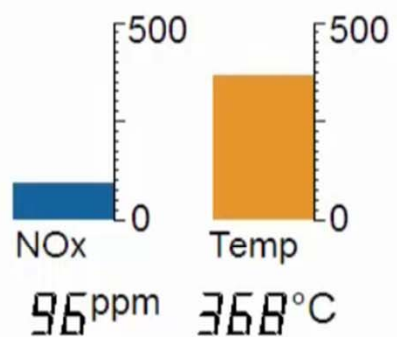
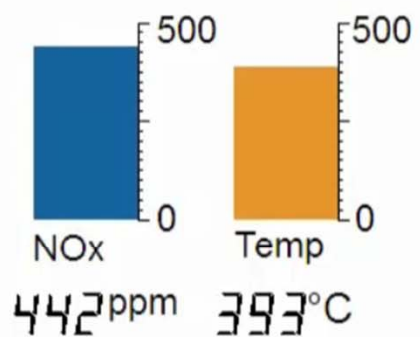
3-63 mg/km on the motorway

- 95-99% deNO_x efficiency
- Main deNO_x by dual-SCR
- Challenge is increase in engine-out emissions



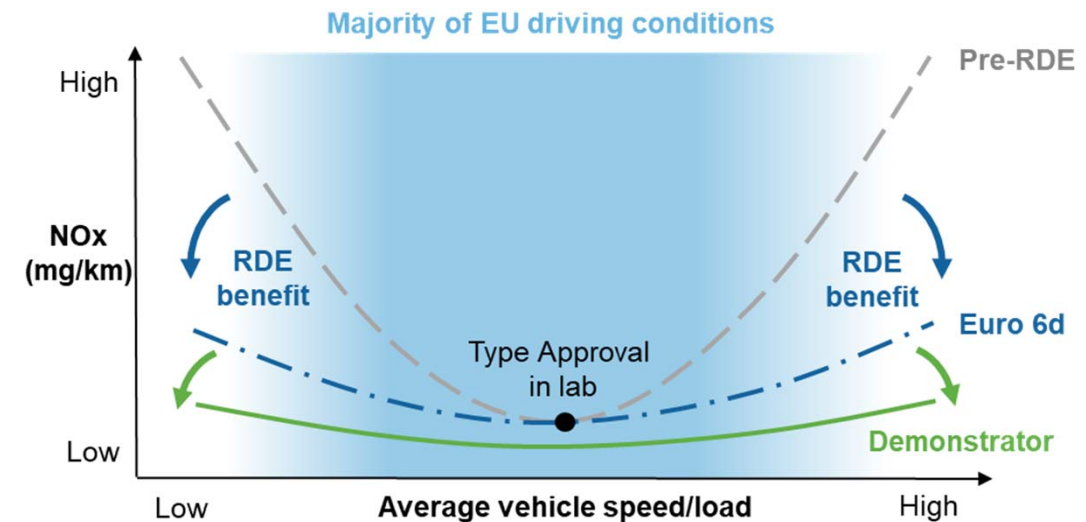


Engine load: **57%** Vehicle speed: **118** km/h



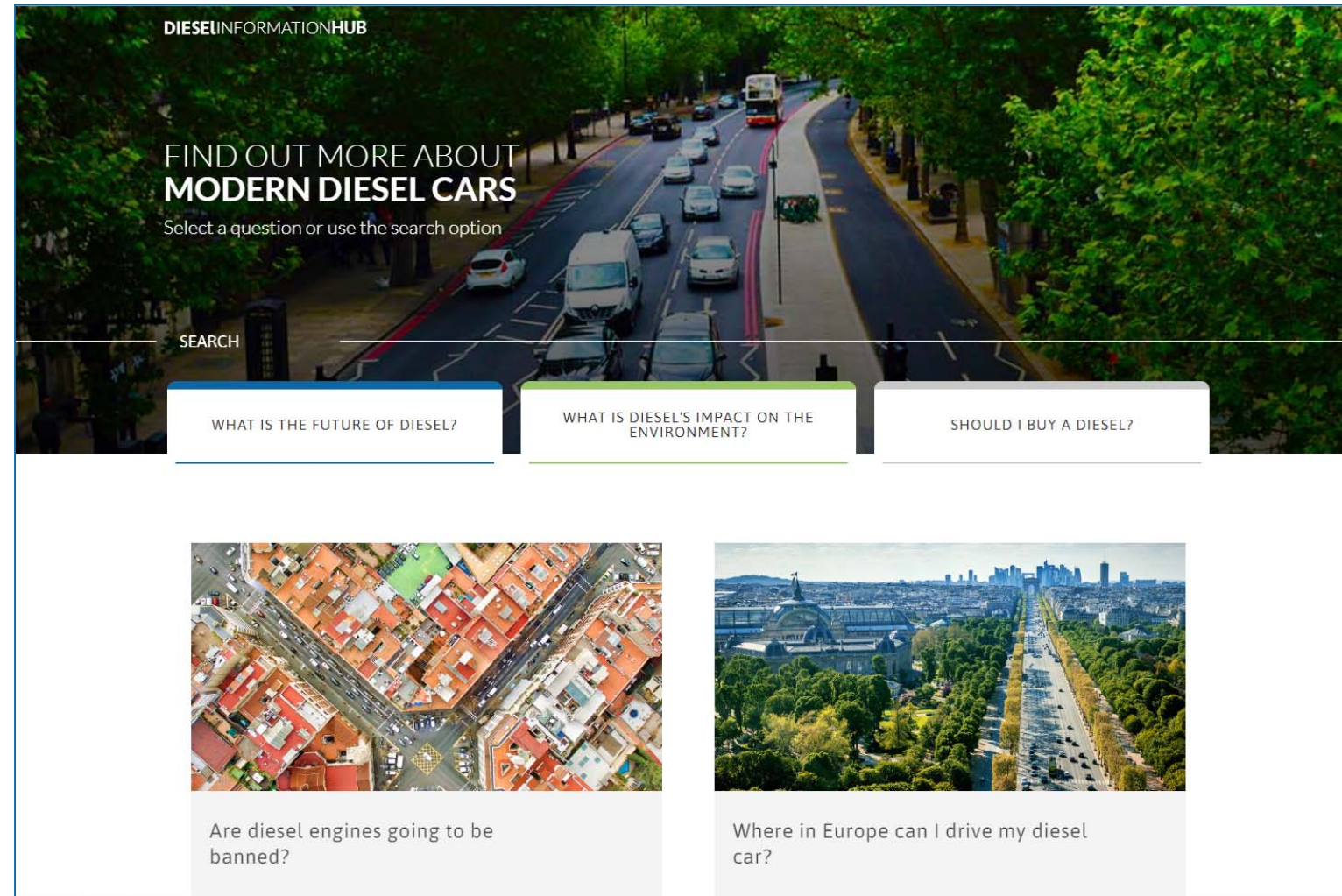
Conclusions

- RDE requirements have ensured better control of NOx emissions under most EU driving conditions – these Euro 6d-temp cars are on the road today.
- Independent testing confirms low emissions of RDE compliant vehicles.
- AECC-IPA-IAV demonstrator car shows that diesel NOx emissions can be kept at a very low level in a consistent way, over a wide range of driving conditions.
- This is achieved by combining existing catalyst technologies with improved emissions control functions supported by hybrid technology.



Diesel Information Hub

<https://dieselinformation.aecc.eu> (now available in EN, FR, ES, IT; DE expected)



THANK YOU !

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